## 3M Worldwide

From: Phil E. Tuma/US-Corporate/3M/US

Subject: Goatthroat Hand Pump

In the HT area we've long sought a good inexpensive hand pumps for decanting HFE's from drums, etc. Most we've tested leak around the shaft seal and are a general nuisance. It now appears that we have found one that works well.

The 3 GoatThroat pumps (www.goatthroat.com) differ only in their seals.

The pumps effect on particulate and NVR has not been studied but I think we Can safely suggest this option to customers who need a simple, inexpensive Hand pump and don't care about these parameters.

EPDM - Blue \$135. Nitril - Red \$140 Viton - Green \$200

Pete, could you please forward to the Sales Organization?

Phil