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Title:

Resistance Measurements of GoatThroat Pumps

Customer:

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CST Ref.:

105-08

Customer Ref.

Lab Work:

M. Oliver

Report By:

M. Oliver

Date:

October 9, 2009

1. Summary

Three pump heads and four tubes made from various materials were tested to determine if they are static conductive.

NFPA 77, Paragraph 6.4.1.3: "To prevent the accumulation of static electricity in conductive equipment, the total resistance of the ground path to earth should be sufficient to dissipate charges that are otherwise likely to be present. A resistance of 1 megohm (10⁶ ohms) or less is generally considered adequate."

Only the head and tube marked "conductive" met the criteria. With the other materials, only with the leads attached on opposite sides of the same ends of the tube could a resistance less than 100 teraohms be measured.



Validity unknown

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Digitally signed by Michael A. DN: cn=Michael A. Oliver, o=Ciba Specialty Chemicals, ou=Ciba Safety Testing Laboratory, c=US Date: 2009.10.13 08:55:55 -05'00'

Michael Oliver Manager, Safety Testing Ciba[®] Expert Services

Date

2. Samples for testing

| Material of construction | Sample Description |
|---------------------------|--------------------|
| Regular | Head and Tube |
| Containing Irgastat | Head and Tube |
| Containing other antistat | Tube only |
| Conductive | Head and Tube |

3. Test Equipment

Resistance measurements were made with the following electrometers

- 1. Fluke 1520 Megaohm Meter: Range =250 kilohms to 4000 megohms
- 2. Keithley 6517B High Resistance Meter. 200 kilohms to 100 teraohms.
- 3. Fluke 87 III True RMS Multimeter: Range = 0-40 megohms.

4. Test Results

Three pump heads and four tubes made from various materials were tested to determine if they were conductive. This was accomplished by measuring the resistance across several points. See pictures on the next page for depiction of test points.

| Test | Description | | | |
|------|---|--|--|--|
| A | Resistance from head to ground wire (lead attached to foil wrapped around head) | | | |
| В | Resistance from ground wire on head to end of tube | | | |
| С | Resistance across length of tube | | | |
| D | Resistance across end of Tube | | | |

Table 1: Test Results

| Test | Α | В | С | D |
|----------------|-------------------|-------------------|----------------------|--------------------|
| Regular | >4 G ¹ | >4 G ¹ | > 100 T ² | 30 T ² |
| Irgastat | >4 G ¹ | >4 G ¹ | > 100 T ² | 1.0 T ² |
| Other Antistat | NA | NA | > 100 T ² | 1.9 T ² |
| Conductive | 78 K ³ | 80 K ³ | 4.7 K ³ | 900 ³ |

- 1. Fluke 1520 Megohm Meter.
- 2. Keithley 6517B High Resistance Meter.
- 3. Fluke 87 III True RMS Multimeter.

$$K = 10^3$$
 $M = 10^6$
 $G = 10^9$ $T = 10^{12}$

5. Test Description

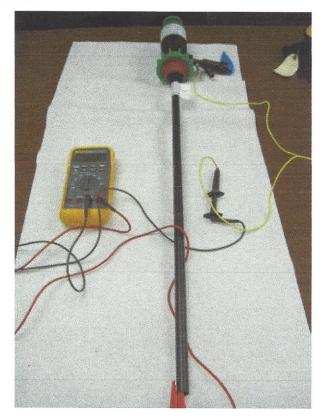
Test A



Test C



Test B



Test D

