

Replace Standard Drum Seal Installation with DrumQuik for GoatThroat

Assembly:

Remove drum seal, ring, and expander.

See below for details.

Hand tighten adapter on to pump until it stops.

Installation:

See following page

for installation instructions

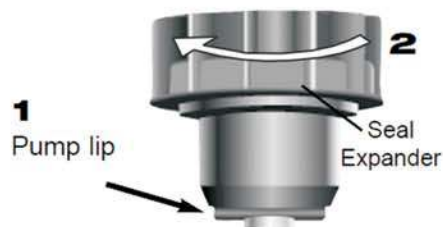
Operation:

See page 11 - 12 of Operation

Manual for instructions.



- 1 To remove old drum seal, ease leading inner edge of drum seal out and over the lip on base of pump body using small flat head screwdriver.



- 2 Screw seal expander clockwise as far as possible which pushes drum seal down and off pump. For small drum seal, soak bottom of pump with drum seal in hottest water available for 2 - 5 minutes to facilitate removal.



- 3 Re-tighten seal expander to expose clamp ring. Push drum seal off of pump with clamp ring.



- 4 Lubricate lip of pump body with Molykote 111 compound. For clean room operations, do not use grease. Soak replacement drum seal in hottest water available for 2 - 5 minutes. Press new drum seal into position. The seal should fit snugly on the lip.



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